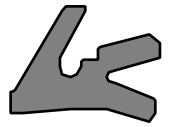


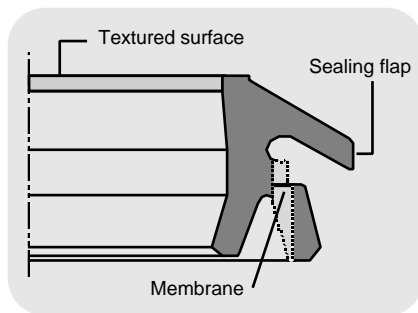
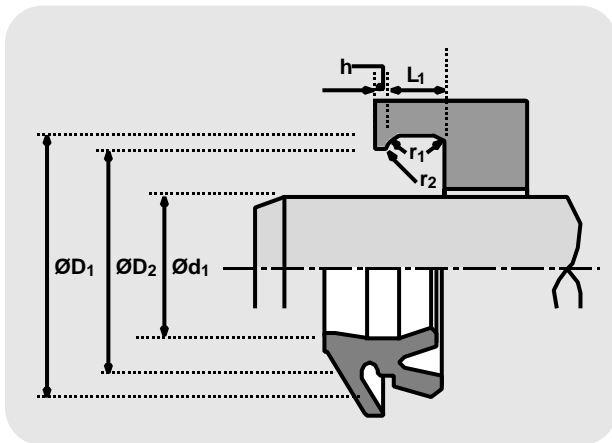
Wipers

Hallite



846

TECHNICAL DETAILS		METRIC	INCH		
OPERATING CONDITIONS					
MAXIMUM SPEED	4.0 m/sec	12.0 ft/sec			
TEMPERATURE RANGE	-45°C + 110°C	-50°F + 230°F			
SURFACE ROUGHNESS					
DYNAMIC SEALING FACE $\varnothing d_1$	$0.1 \leftrightarrow 0.4$	4 max	$4 \leftrightarrow 16$	$5 \leftrightarrow 18$	
STATIC SEALING FACE $\varnothing D_1 \varnothing D_2$	1.6 max	10 max	63 max	70 max	
STATIC HOUSING FACES L_1	3.2 max	16 max	125 max	140 max	
RADII					
ROD DIAMETER $\varnothing d_1$ mm	90	>90			
MAX FILLET RAD r_1 mm	0.4	0.4			
MAX FILLET RAD r_2 mm	0.2	0.4			
TOLERANCES					
	$\varnothing d_1$	$\varnothing D_1$	$\varnothing D_2$	L_1	L_2
mm	f9	H11	H11	+0.2 -0	+0.2 -0



DESIGN

The Hallite 846 wiper is designed to exclude dirt and moisture from entering the cylinder and to collect traces of fluid passing the rod seal.

One special feature of the wiper design are the thin membranes which burst when excessive fluid pressure is trapped between the wiper and the rod seal and prevent the wiper being forced out of its housing. After release of this pressure, the membranes close to protect against contamination from the outside. This feature removes the requirement for an expensive vent hole in the gland.

A second feature is the sealing flap on the wiping lip that completely seals the metal housing groove, preventing the ingress of dirt and moisture around the outside diameter of the wiper.

Precision moulded in Hallite's high performance polyurethane, Hythane 181, for maximum wear resistance and temperature range, the wiper is designed to remove lightly adhered dirt, dust and moisture from the rod.

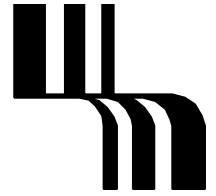
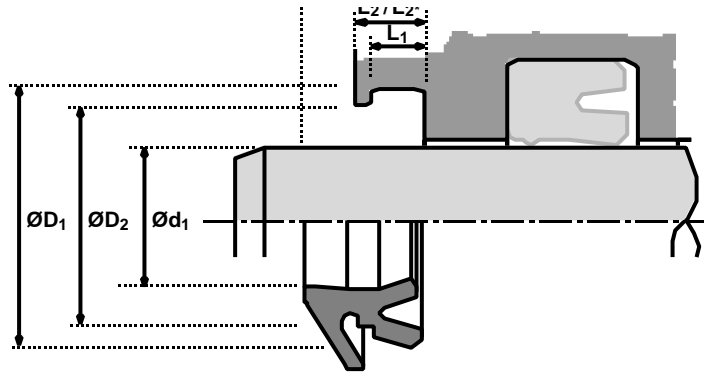
FEATURES

- TWIN LIP - NO LEAKAGE
- TRAPPED PRESSURE
AUTOMATICALLY RELEASED
THROUGH BURSTING MEMBRANES
- NO PUSH OUT OF THE WIPER
THROUGH BUILD UP OF PRESSURE
- NO GLAND VENT HOLE NECESSARY
- SEALING FLAP PROTECTS AGAINST
INGRESS OF DIRT AND MOISTURE
AROUND THE OUTSIDE DIAMETER

Wipers

Hallite 846

metric



$\varnothing d_1$	TOL f9	$\varnothing D_1$	TOL H11	$\varnothing D_2$	TOL H11	L_1 +0.2 - 0	L_2 +0.2 - 0	L_{2^*} +0.2 - 0	L_3	PART No.
25	-0.020 -0.072	33.0	+0.16 +0.00	31.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4556600
26	-0.020 -0.072	34.0	+0.16 +0.00	32.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4588700
28	-0.020 -0.072	36.0	+0.16 +0.00	34.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4556700
30	-0.020 -0.072	38.0	+0.16 +0.00	36.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4584500
32	-0.025 -0.087	40.0	+0.16 +0.00	38.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4568900
36	-0.025 -0.087	44.0	+0.16 +0.00	42.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4588800
40	-0.025 -0.087	48.0	+0.16 +0.00	46.0	+0.16 +0.00	4.0	5.0	6.0	8.7	4549200
45	-0.025 -0.087	53.0	+0.19 +0.00	51.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4589900
50	-0.025 -0.087	58.0	+0.19 +0.00	56.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4597200
56	-0.030 -0.104	64.0	+0.19 +0.00	62.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4588900
60	-0.030 -0.104	68.0	+0.19 +0.00	66.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4596600
65	-0.030 -0.104	73.0	+0.19 +0.00	71.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4597500
70	-0.030 -0.104	78.0	+0.19 +0.00	81.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4556800
75	-0.030 -0.104	83.0	+0.22 +0.00	76.0	+0.19 +0.00	4.0	5.0	6.0	8.7	4597600
80	-0.030 -0.104	88.0	+0.22 +0.00	86.0	+0.22 +0.00	4.0	5.0	6.0	8.7	4590000
90	-0.036 -0.123	98.0	+0.22 +0.00	96.0	+0.22 +0.00	4.0	5.0	6.0	8.7	4557700
100	-0.036 -0.123	110.0	+0.22 +0.00	107.0	+0.22 +0.00	6.3	8.3	6.0	11.5	4723600

NB - The housing length shows options for L_2 and L_{2^*} .
 L_2 is the preferred dimension but either can be used.